

# **ACME Electronics Corporation**

Aggressively Committed to Manufacturing Excellence





# Company Introduction ACME Electronics

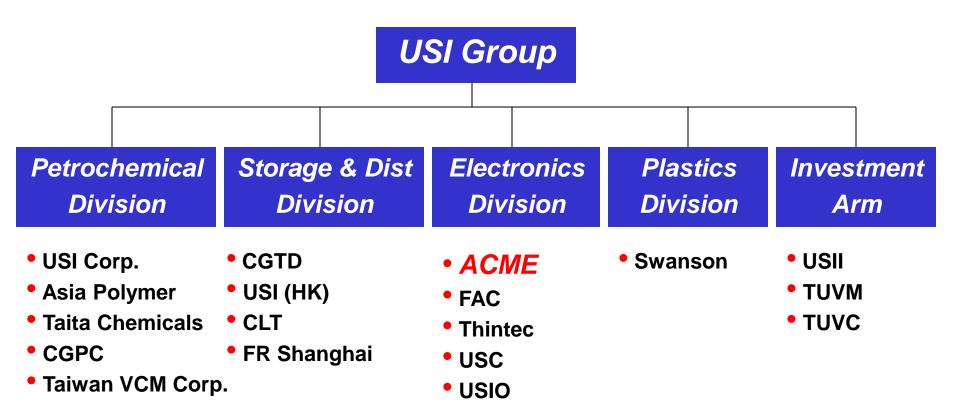
Aggressively Committed to Manufacturing Excellence



Ke	y Data	History		
Core Business	MnZn & NiZn Soft Ferrite Production	1991	- ACME Electronics Corp. incorporated	
Sales	Approx US\$135M	1994	- Kuan-Yin Factory operational	
R&D Expenses	5% of Sales		- ACME Electronics	
No of Plants	4	2000	(Kunshan) established	
Total Employees	1,700	2005	<ul> <li>Incorporation of ACME Electronics (GuangZhou)</li> </ul>	
		2009	- Acquires ACME Ferrite Products Malaysia	

### **USI Business Group**





#### ACME Group of Companies





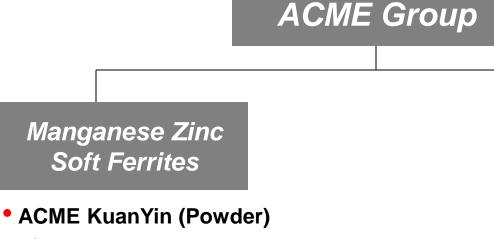
ACME Electronics Corporation

**ACME Malaysia** 

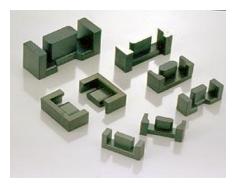
ACME KwanYin Taiwan

## ACME Electronics Corp Business Groups





- ACME GuangZhou
- ACME Kunshan



Nickel Zinc Soft Ferrites

- ACME KuanYin
- ACME Malaysia
- ACME GuangZhou



# ACME Electronics KuanYin



- •Founded: 1994
- Location: KuanYin Taiwan
- Nature of Business: R&D,
- Soft Ferrite Powder Production
- Production Capacity: 12,000
   Tons/year
- •Area: 20,000 m2





### ACME Electronics GuangZhou



•Founded: 2005

•Nature of Business: MnZn Soft Ferrites

Production Capacity:
6500 Tons/Year

Certification: ISO/TS 16949, ISO14001
Area: 120,000m2

•Employees: 650





#### **ACME Electronics Kunshan**



- •Founded: 2000
- •Nature of Business: MnZn Soft Ferrites
- Production Capacity: 7200 Tons/Year
- Certification: ISO/TS 16949, ISO14001
- •Area: 163,270m2
- •Employees: 450



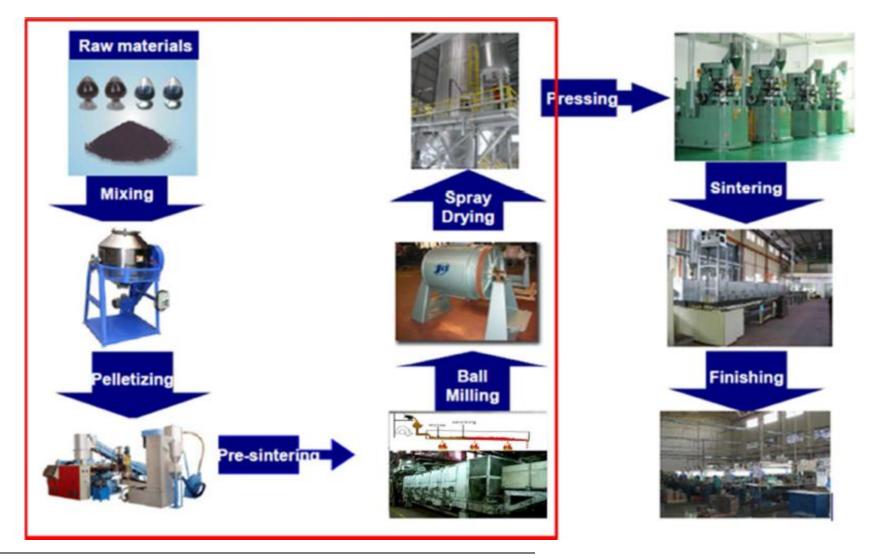


- •Founded: 1987
- •Nature of Business: NiZn Soft Ferrites
- Production Capacity: 100Tons/Mth
- •Certification: ISO/TS 16949, OHSAS 18000, ISO14001
- •ROHS & REACH Compliant
- •Area: 16,187 m2
- •Employees: 400



#### **Process of Mn-Zn Ferrite**

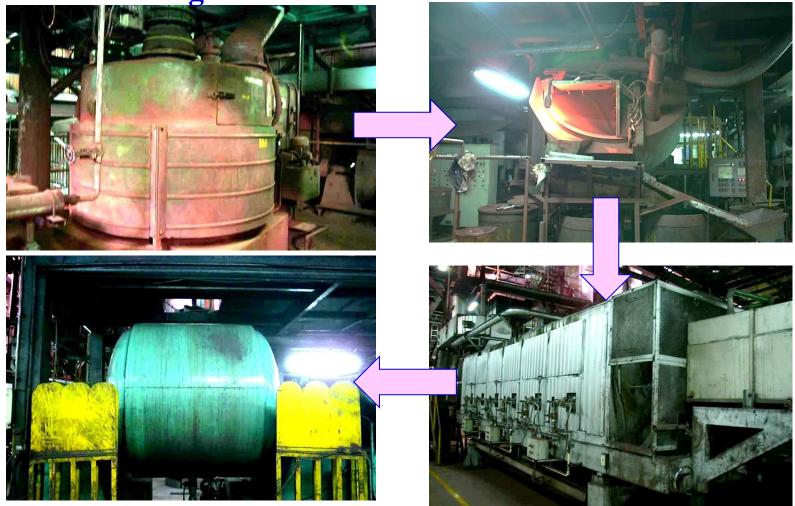




#### **Process of Mn-Zn Ferrite Powder(1)**



Mixing



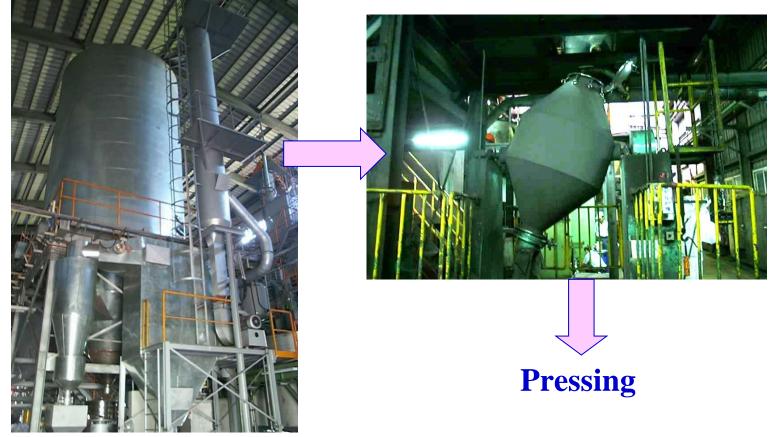
Calcination

#### **Process of Mn-Zn Ferrite Powder(2)**



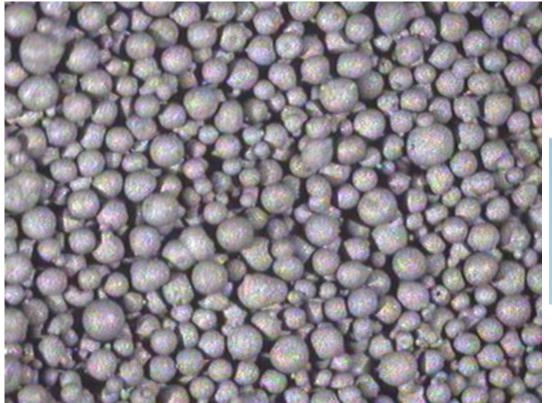
#### **Spray Drying**

### **Blending**



#### **Process of Mn-Zn Ferrite Powder(3)**









#### **Pressing Machines for Mn-Zn Ferrites**



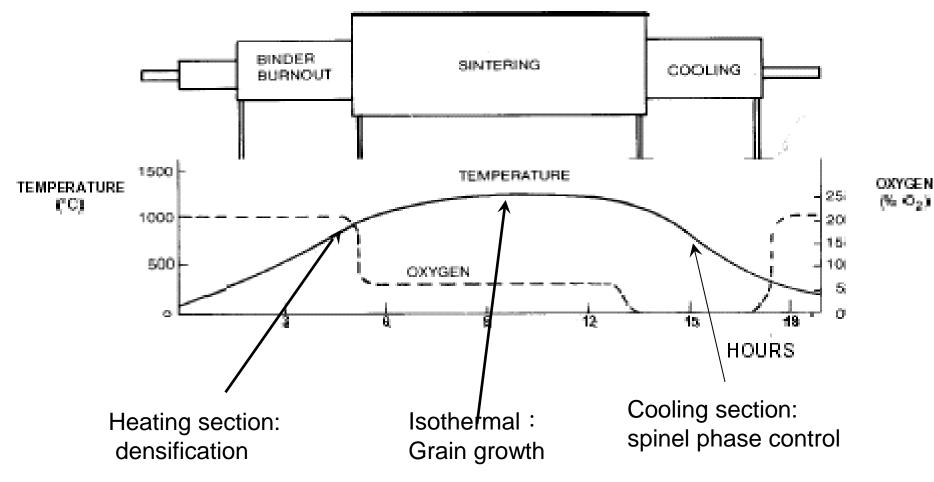


#### **Sintering Kiln of Mn-Zn Ferrites**



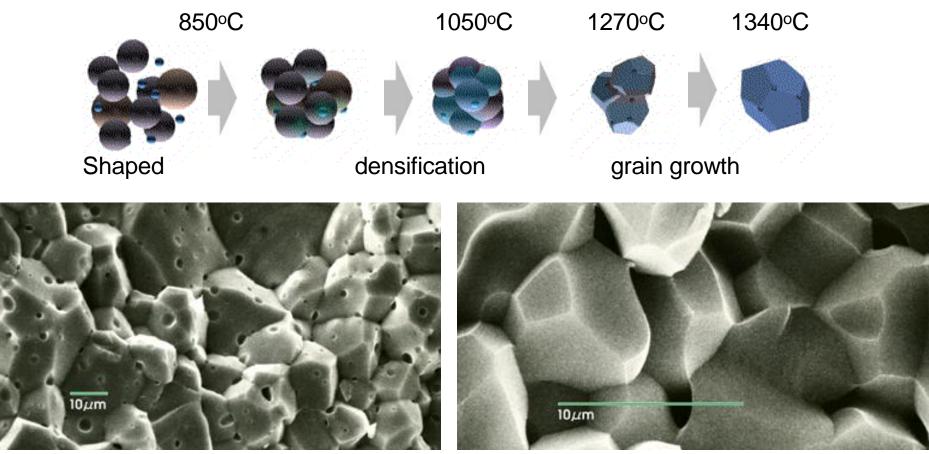


#### **Typical Sintering Profile**





#### **Sintered Densification**



Poor densification

Good densification

#### **Automotive Electronics Solution**

Trunk/door lock switches, electric windows, HVAC, HUD, air quality, temp, anti-fog, in dash navigation gyroscope, night vision

**RKES** Antenna

Wheel speed sensing, fuel level, seat position, belt presence, TPMS, fuel vapor

Throttle, EGR valve position, manifold air pressure, stop, EGR, continuous transmission

airbag accelerometer. roll detection. passenger occupation, incylinder pressure, active suspension accelerometer

**KEY: SI MEMS,** 

magnetic, light

sensors

Cam/crankshaft

position, engine

wire, engine oil,

brake fluid level

speed, throttle by

Various brushless DC motors, cooling fan, coolant level, ABS, pedestrian detection, crash sensing (ultrasound)

altitude, mass air flow, DPF, common fuel rail, oil, start-

> Starter / alternator. stop - start systems Power steering

**Transmission gear** position, speed, accelerator pedal position

Compass, HVAC position, sunroof, wipers, HVAC solar

sensor, head-up display brightness, rain, auto dimming

mirror, automatic lights, steering angle

Battery management sensor, wing mirror position, steering wheel angle, torque

Electronic parking

pressure, alarm, E-

call. Electronic

stability control

brake, suspension

## **Automotive Application**



	Keyless Entry Antenna, 125kHz	DC Motors EMI	TPMS, 125kHz
Application			
Shape	Long flat bar core	Rod core	Rod, bone core
Material	P4, P41, P47	H5, D28, H5R	D28, F52

	3D Antenna(key side), 125kHz 3D-Antenne 15x15x3,5	Immobilizer, 125kHz	Controller Area Network (CAN)-BUS filter
Application			
Shape	Drum, Rod core	Rod core	Toroid
Material	K10, F52	H5M, D28	D27, K081

Application	Automotive Airbag Connectors (EMI Suppression Ferrites)	Electric Power Steering(EPS) Torque Angle Sensor Power	HID Ballast Transformers	Batterv Charger
Shape	RH, RID	Mushroom	I cores	PQ, RM, EP
Material	D28, D40	P41	H5M	MnZn

ACME Electronics Corporation

#### Remote keyless entry system Car antenna

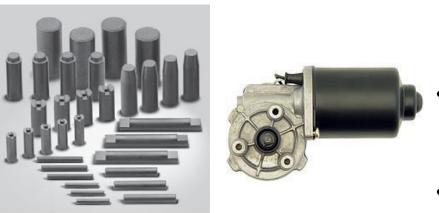
Low frequency antenna (125 kHz) used to establish the communication with the key antenna Product type: long flat bar core (up to 90 mm) Material: ACME P4, P41,



外觀尺寸規格 Dimensions (mm): C A 69.50±0.20 12.80±0.20 3.90±0.10

#### **Rod Cores**



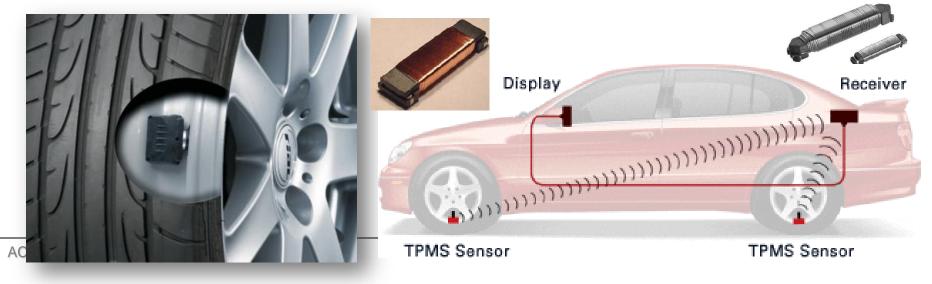




- DC Motors (Cooling Fans, Wipers, Power Seats, Windows, Sun Roofs etc)
- Spark Plug Ignition Coils
- Antennas For Keyless Entry Systems
- Shape: Rod
- *Material:* H-5, H5R, D28
- Capacity: 40 Million pieces per month

### Tire pressure monitoring system (TPMS)

- Low frequency antenna (125 kHz) collecting energy to power the pressure monitoring electronics. Designed to withstand the harshest mechanical shock and high temperatures. AEC-Q200 Grade 1 (-40°C to +125°C). Temperature coefficient of inductance: +300 to +1100 ppm/°C
- Product type: small SMD robust core
- Material: ACME D28,
- Customers: ACME KASCHKE,
- Potential customers: Coilcraft, Sumida, Kaschke, Neosid, Kyocera, Toko.
- Comments: key parameter is mechanical reliability due to the harsh environment.
- Around one million pcs have been shipped out during from MA Jan-Apr 2013





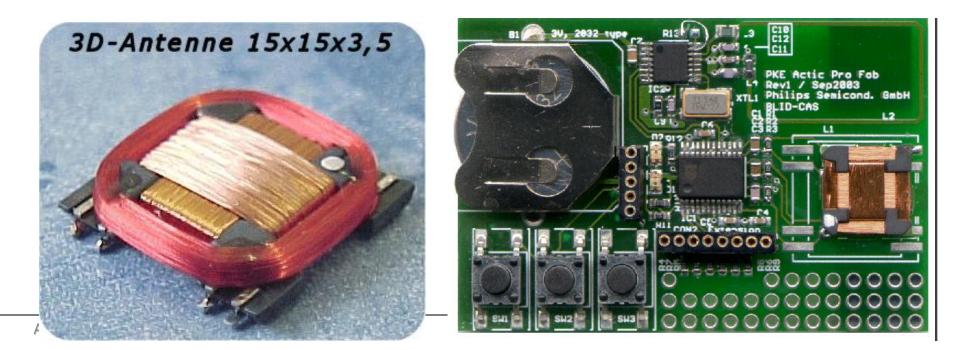


#### 3D Antenna



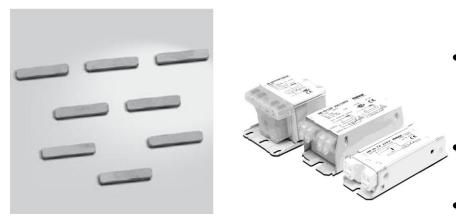
Low frequency antenna to wake up the driver key when the driver approaches the car Product type: complex shape wound on 3 axis, or combination of 3 antennae, one for each axis.

- Material: ACME K10,
- Customers: TDK, PREMO
- Potential customers: Sumida, Murata,



#### Ferrites For HID Lamps







- Ferrites for HID Balasts Transformers used in Automotive Lighting Systems
  - Shape: UI & Plate
- Material: H5M





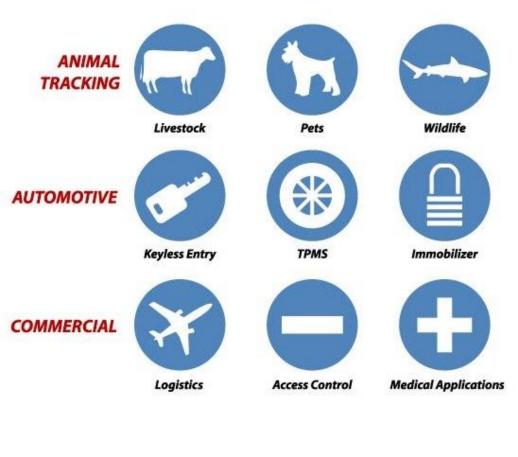


### Transponder / RFID



- Animal Tagging (Livestock, Pets)
- Automotive (Keyless Entry / Go, Tire Pressure Monitoring System, Immobilizer)
- Commercial (Freight Management, Access Control)
- Medical Applications (Heart Rate Monitor, Body Transponder)

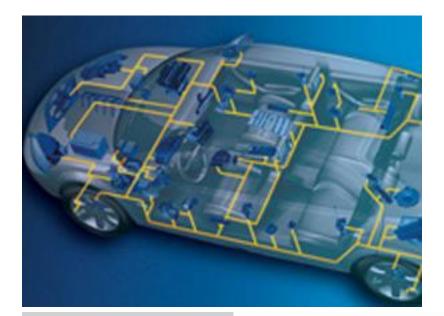




#### **Ferrites For CAN Bus Chokes**



CANBUS



- Ferrites for CAN Bus Systems used in Automotive Control Systems (Drive by Wire, Engine Control Modules)
- Shape: Toroid
- Material: D27
- Capacity: 10 Million pieces per Month





#### Ferrites For Airbag Connectors





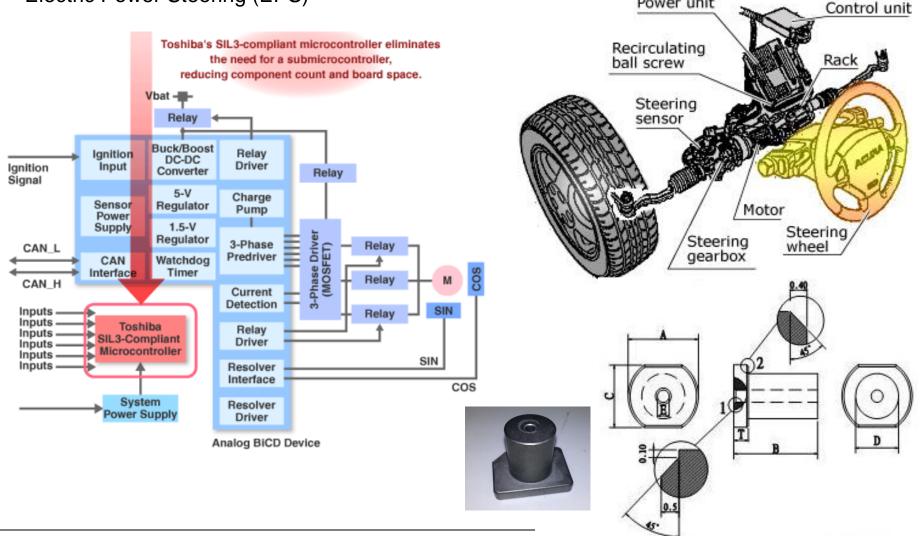
- EMI Suppression Ferrites for Automotive Airbag Connectors
- Shape: RH & RID
- Material: D28, D40
- Capacity: 6 Million pieces per Month





#### Ferrite in EPS

#### Electric Power Steering (EPS)



ACME Ferrite Products Malaysia



Power unit

#### Ferrite for NFC

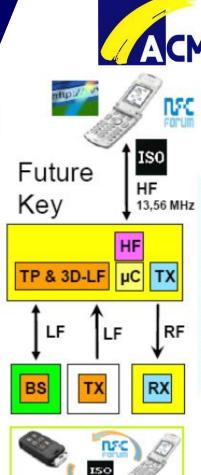
In the last few years, Communication technology by Near Field Communications (NFC) has experienced a lot of improvements.

A combination of 3 single coils oriented in the 3 space axis. Sensitivity, low profile and small size are the key of this RFID innovative component. Best choice for keyless entry systems the three tri-rectangular windings ensure optimum field sensing regardless position.

Size: 17.5x16.0x4.0 mm High stability in temperature (-40°C to +125°C). Designed for 13,56MHz.









<sup>&</sup>quot;Connected Key"



## Systems of the Automotive – Hybrid & eCar

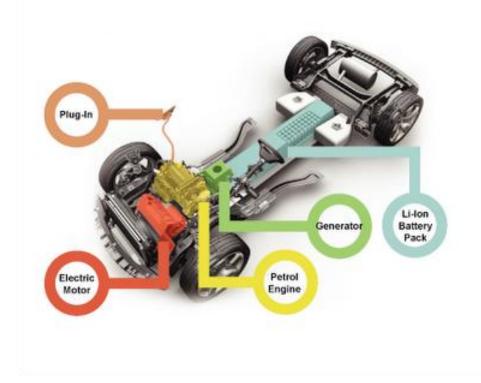


#### On board charger (OBC):

- Battery charger:
  - Boost choke
  - EMI filter (CMC)
- Inverter (to power the engine):
  - Output choke
  - EMI filter
- Buck choke for 12V systems

#### Off board: charger

- Output choke and filter
- Induction charger



### Systems of the Automotive – Hybrid & eCar



#### **Battery charger 3.3 kw standard**

#### EMC filter: Common mode choke for low and high frequency suppression.

Toroids in high permeability (A05-A10) and NiZn (K081, B series)

#### Power Factor Corrector: cleans harmonics and converts AC to DC

Low profile power shapes (planar, PQ) in P45, P48

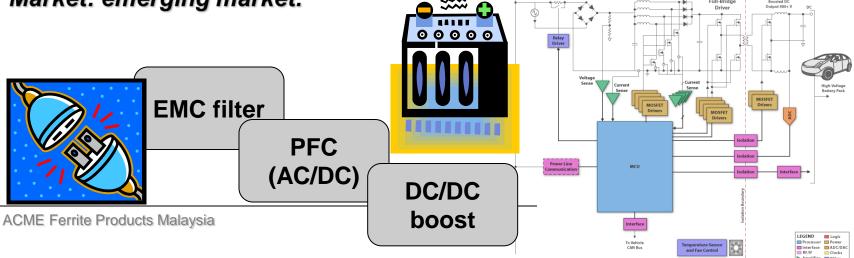
#### DC/DC boost converter (to 400 V) for battery charging.

Low profile power shapes with high efficiency for:

- transformers in P52, P45, P45+
- Output chokes in P42, P49

#### Customers: BWM i3, Delta (Chevy Volt), Tesla, Premo (Lear-Daimler)

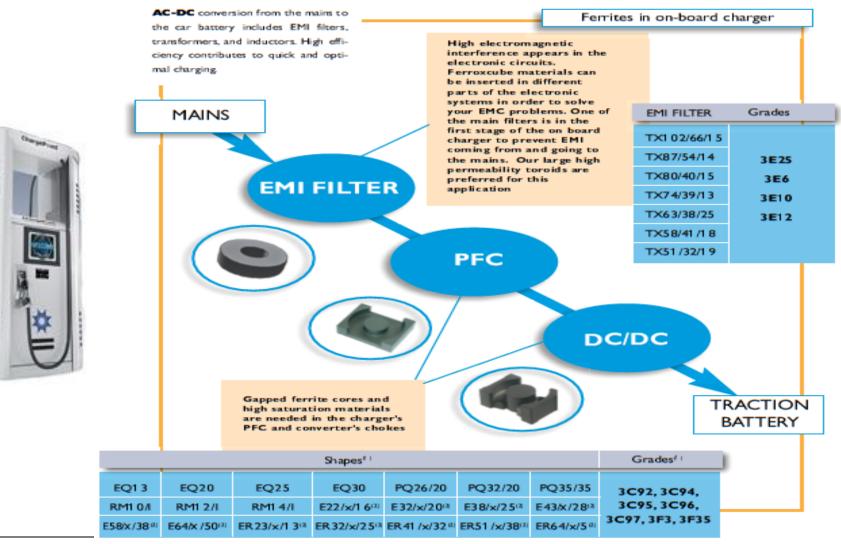
Market: emerging market.



#### Systems of the Automotive – Hybrid & eCar



#### On board charger



ACME Ferrite Products Malaysia

ALC: NO

## **Top 5 of Automotive Tier 1 Suppliers**

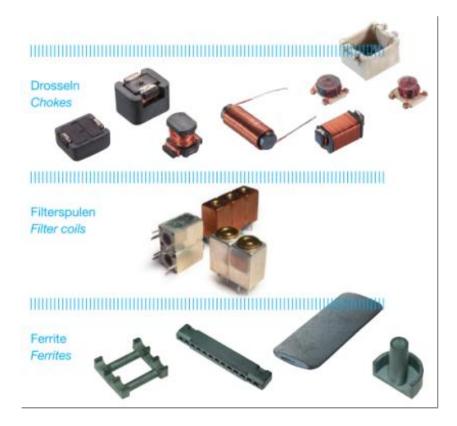




### Ferrite Injection Molding



- ACME's CIM technology for complex shape products.
- Many of our key customers increasingly complicate the design of inductors or transformers.





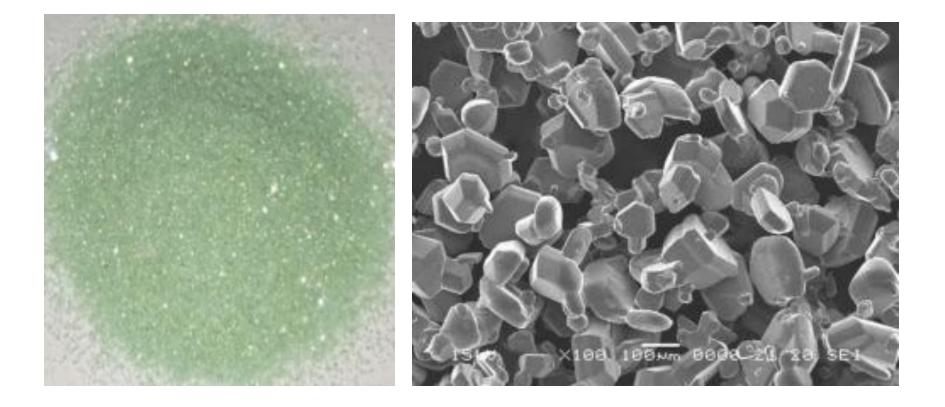
## Ferrite Injection Molding





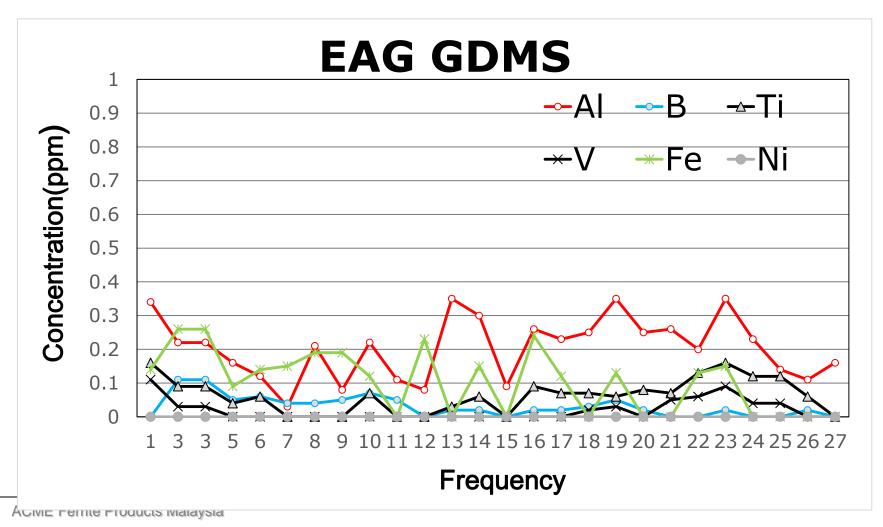
#### High Purity SiC Powder







Purity: The total impurity of 15 elements below 1 ppm





## **ACME Typical Physical Characteristics:**

Characteristics	Unit	Typica	l Value	Analysis Method
Characteristics	Onit	ASH1-6S	ASH2-6S	
Particle Size(D50)	μm	300 ± 50 μm	500 ± 50 μm	Laser Diffraction
Total Nitrogen	ppm	<25 (Typical value)		IGA (Instrumental Gas Analysis)
Total Oxygen	ppm	<100 (Typical value)		IGA
Apparent Density	g/cm <sup>3</sup>	1.3 ± 0.3		

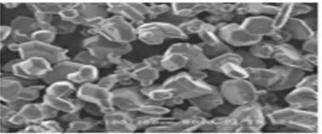
#### SiC Powder Product-N type



- ACME's High Purity SiC powders manufactured via Eco-friendly and low energy consumption processes.
- Nitrogen (N) content around 5 ppm as well as good particle size distribution for ideal SiC single crystal growth.



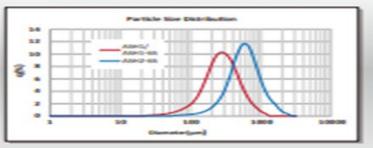


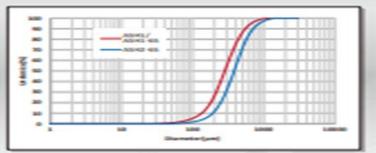


#### SiC Powder Characteristics

		Spec.		
Characteristics	Unit	ASH1/ ASH1-6S	ASH2-6S	
Grain Size (D50)	mm	0.3	0.5	
Typical Trace Elements				
B	ppm	<	1	
Na	ppm	<	1	
Mg	ppm	<	1	
Al	ppm	<	1	
P	ppm	< 1		
Fe	ppm	< 1		
Ca	ppm	< 1		
Co	ppm	< 1		
Gr	ppm	< 1		
Cu	ppm	< 1		
к	ppm	<	1	
Ni	ppm	<	1	
Ti	ppm	< 1		
w	ppm	< 1		
v	ppm	<	1	
Purity	*	> 99.1	2020	
Packing Density	giom*	> 1	.3	

#### SiC Powder Particle Distribution





#### SiC Powder Product-Semi-Insulating



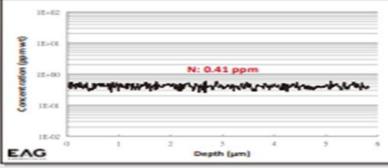
- ACME's High Purity SiC powders manufactured via Eco-friendly and low energy consumption processes.
- Nitrogen (N) content < 1 ppm as well as good particle size distribution for ideal Semi-insulating SiC single crystal growth.



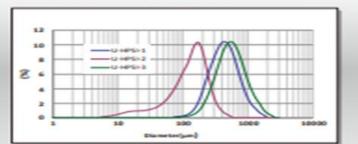


#### Semi-insulating SiC Powder Characteristics

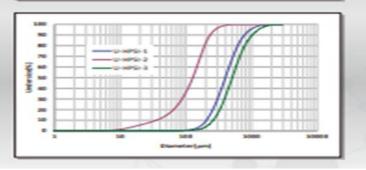
Characteristics	Unit	Spec.			
		U-HPSI-1	U-HPSI-2	U-HPSI-3	
Grain Size (D50)	μm	450	120	500	
Packing Density	g/cm²	1.1	1.2	1.4	
Purity	95	> 99.9999			







SiC Powder Particle Distribution



ACME

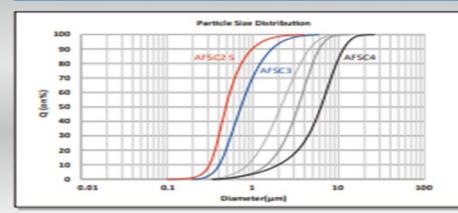
#### SiC Powder Product- Ceramics



- AFSC series fine and high purity SiC powder.
- Ceramic parts for applications where very low contamination is allowed such as all kinds of vacuum equipment in semiconductor & LED industries.
- Materials with excellent morphology and particle size distribution for ceramic grinding applications.
- High purity ultrafine powder suitable for surface coating and porous structure applications.

Product		Unit	AFSC4	AF9C3	AFSC2S	Remarks
Particle Size (D50)		μm	1~6	0.7	0.5	Particle Size by Laser Analyzer
	Elements					
Purity	SIC	94	≥99.99	≥99.90	≥99.00	
Impurity	AI	%	0.001	0.001	0.001	
	Fe	96	0.01	0.05	0.60	GDMS
	N	96	0.01	0.05	0.05	
	Ca	96	0.001	0.001	0.001	
	Tì	96	0.001	0.001	0.001	
	v	96	0.001	0.001	0.001	
	Na	96	0.001	0.001	0.001	1
Bulk Density		g/cm <sup>3</sup>	0.8	0.4	0.4	Apparent density

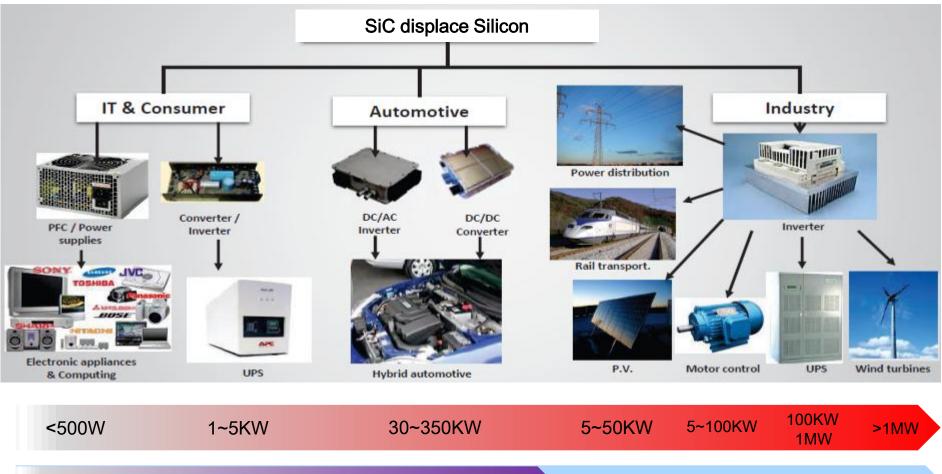
#### **Typical Characteristics**





### SiC Application



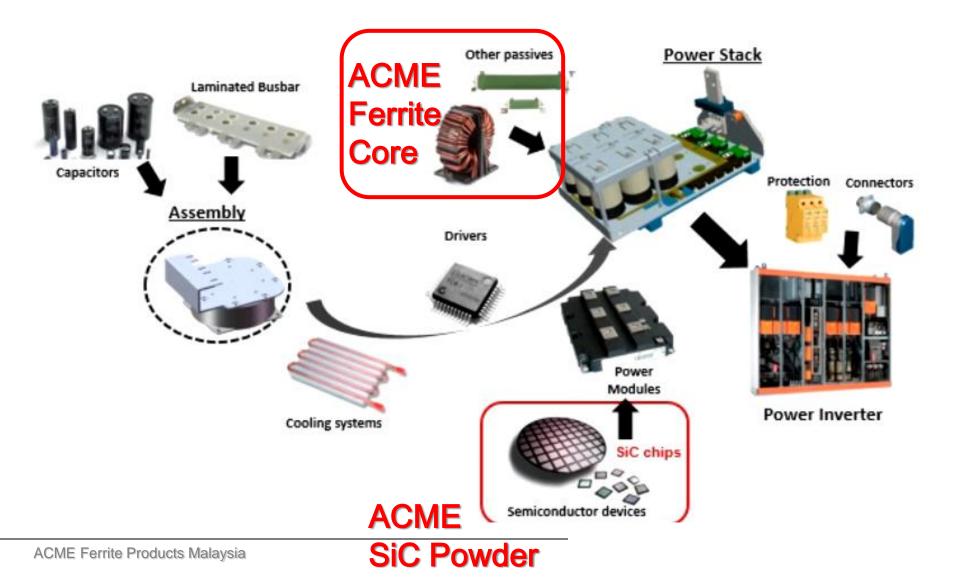


SiC Possible Applications

SiC only

## SiC Application-Power System Value Chain











### **Quality & Environmental Policy**





## OUR POLICY - TOTAL CUSTOMER SATISFACTION

- Maintain Spirit of Excellence in all activities
- Provide a challenging and creative work environment
- Maintain ISO-9001 & ISO14001 quality system



ISO-9001:2000

ISO-14001 CERTIFICATED NO. FM 38875



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